



Dart Aerospace Ltd.
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D500-560-041
Job Sheet 175274



Part No: D500-560-041

Job Qty: 2 ea

Part Name: Cargo Mirror Installation 6"



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/2/18

Job Tracking No:

Due Date: 4/13/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV D IPP Rev:E 03.10.15 Reformat; Removed D2057 KJ/RF IPP Rev:F 08-05-27 as per ECN1195p
DD verified by:EC IPP Rev:G 10.04.22 chg route seq DD verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea		4/12/18	0.00	0.00	Start Up Small Fab-4		4/18/18
110	Small Fab	2 pcs		4/13/18	0.00	0.60	Small Fab-8		FF
120	QC	2 pcs		4/13/18	0.00	0.00	QC5		4/18-4-13
130	Packaging	2 pcs		4/13/18	0.00	0.00	Packaging1-5		APR 13 2018
140	QC	2 pcs		4/13/18	0.00	0.00	QC4		DAS
145	DC	2 pcs		4/13/18	0.00	0.00	DC		58
150	Packaging	2 pcs		4/13/18	0.00	0.00	Packaging3-2		9-89
160	QC21-FG	2 Ea		4/13/18	0.00	0.00	QC21		58

Part Op 110 - Before assembly repass tap on stud. Assemble as per drawing D500-560 PAGE 8 - BLUE FILE

Descriptions: 145 - Photocopy bluefile and create labels as per PPP D500-560-041 CHG006

150 - Identify and pack for shipping as per PPP D500-560-041 Location:

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN526C1032R10	Screw	8 Ea (4 ea)	90-Start up Operation	FM137851-4
D1048	Clamp	4 Ea (2 ea)	90-Start up Operation	5026521
D1049	Saddle	4 Ea (2 ea)	90-Start up Operation	5007756
D2010-101	Mirror Bracket 369/500	2 Ea (1 ea)	90-Start up Operation	5014636
D2010-103	Mirror Arm 369/500	2 Ea (1 ea)	90-Start up Operation	5004607
D2011-101	Mirror 6"	2 Ea (1 ea)	90-Start up Operation	5015268
AN3-4A	Bolt	8 Ea (4 ea)	130-Packaging	5019388

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN526C1032R10	8	93	0
	D1048	4	18	0
	D1049	4	16	0
	D2010-101	2	10	0
	D2010-103	2	4	0
	D2011-101	2	50	0
130-Packaging	AN3-4A	8	122	0



Cargo Mirror Installation 6"

PART NO: D500 – 560 – 041

Serial No/Batch: S060803

Revision:

Operation: Packaging

Change No: CHG006

Mfg Date: 04/13/18

Job No: 175274

Part Specifications
Specifications could not be found.

Plex 4/2/18 9:23 AM Dart.Gagnon.Michelle